

## MATERIALS

- A 1 Main Crossbar
- C 1 R/H Sidearm.
- D 1 L/H Sidearm.
- E 2 Spacers.
- F 4 M12 x 35 x 1.75 Bolts and Nyloc nuts.
- G 4 M12 x 45 x 1.25 (FINE PITCH) Bolts, Flat washers and Lock washers.

**Note:** This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball, which dimensionally conforms to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

## **FITTING**

- 1. Remove bumper, undo wheel arch fixings and fixings along bumper lower edge, remove light clusters and fixings underneath. .*Note:* there may be plastic fixings within bumper which can be released from under vehicle, one either side on crash beam.
- 2. Lower exhaust silencer on L/H side (either side on GT line) and remove exhaust heat shield/s allowing access to mounting holes for towing bracket.
- 3. using <u>fine pitch</u> fixings "G" loosely attach parts "E","C" and "D" then using fixings "F" attach crossbar "A".
- 4. Cut heat shield or shields if twin exhaust model (see diagram below, mirror for twin exhaust model if regd).
- **5.** Ensure all fixings have been fully tightened to correct torque settings.
- **6.** Re-fit bumper with required cut (larger cut required if retractable electrical plate is used)
- 7. Fit chosen neck option.

**Recommended torque settings:** Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm **Grade 10.9:** M12 - 120Nm, M10 - 70Nm M8- 35Nm

